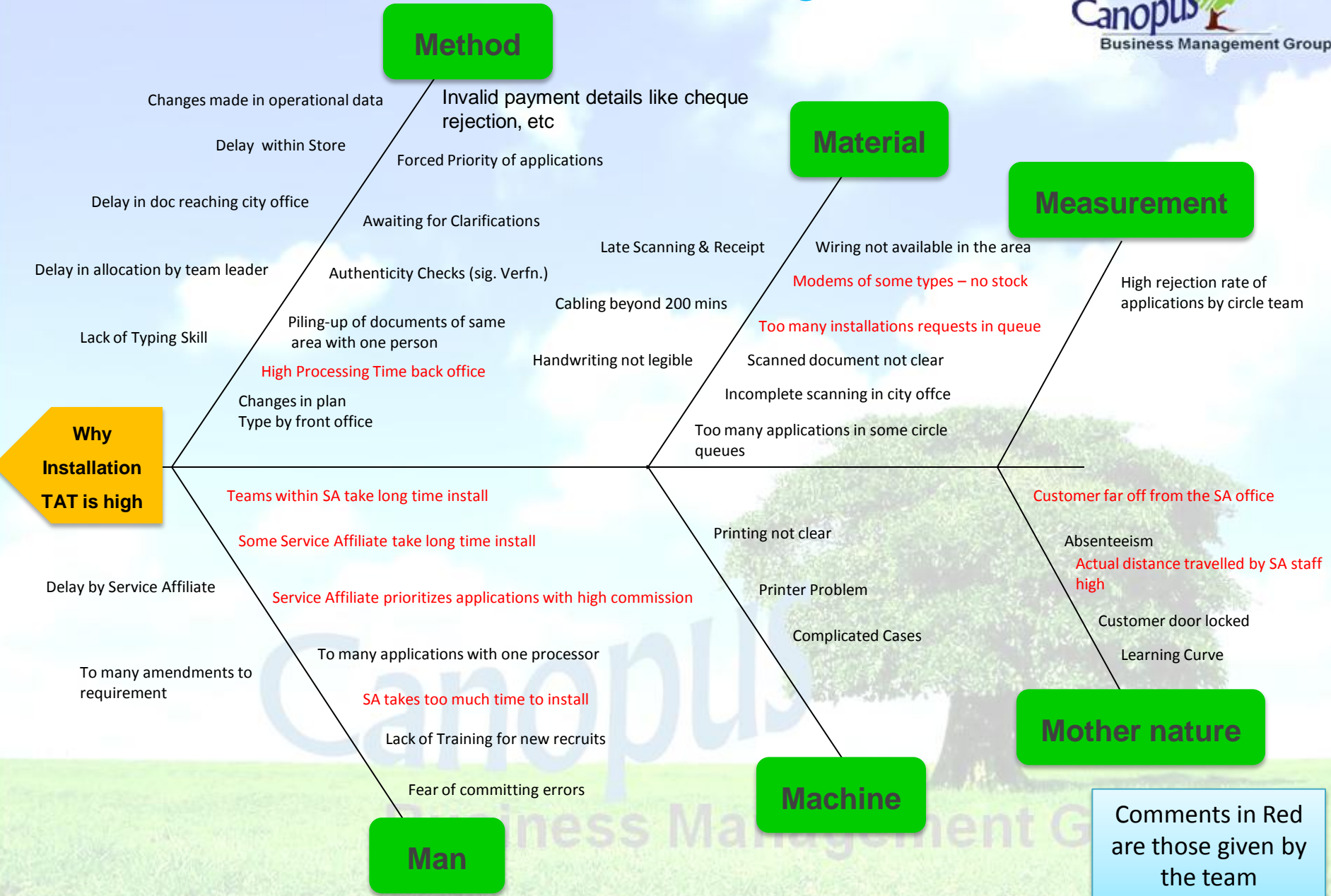


Solution 1 – Cause & Effect Diagram



Comments in Red are those given by the team