# Solution 1 – One-way ANOVA

### Hypothesis statements:

- ✤ H<sub>o</sub>: Installation TAT for different technologies\* is same
- ✤ H<sub>a</sub>: Installation TAT for different technologies\* is different
- Type of Modem



# **Business Management Group**

# Solution 1 – One-way ANOVA



#### Interpretation of Results:

- Graphical representation of
  - 4 sub-groups used in

hypothesis test

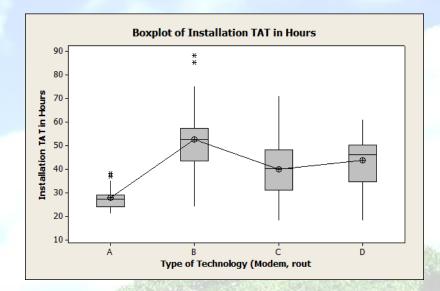
Visually, there is noticeable

difference of performance

between 4 sub-groups of

technologies

However, this has to be validated only with 'P-value' of ANOVA



## Business Management Grou

## Solution 1 – One-way ANOVA

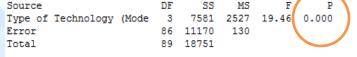


### Interpretation of Results:

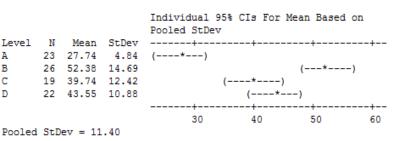
- In this example, we chose
  - 4 groups of different
  - modems (technologies) to
  - check if their availability,
  - installation procedure, etc.,

impact the installation TAT

### One-way ANOVA: Installation TAT in Hours versus Type of Technology (Modem, rout



S = 11.40 R-Sq = 40.43% R-Sq(adj) = 38.35%





p-value, 0.000 < 0.05 (alpha), there is sufficient evidence to conclude that

different types of modems have

different mean TATs

# Solution 2 – One-way ANOVA



#### Hypothesis statements:

- ✤ H<sub>o</sub>: Installation TAT for different Service Affiliates is the same
- ✤ H<sub>a</sub>: Installation TAT for different Service Affiliates is different

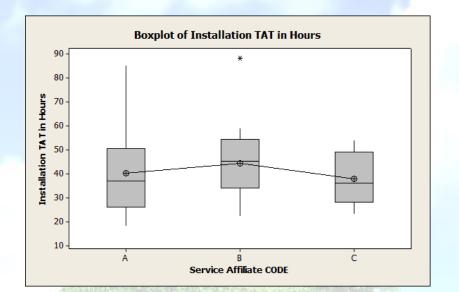
# **Business Management Group**

# Solution 2 – One-way ANOVA



#### Interpretation of Results:

- Graphical representation of 3 subgroups used in hypothesis test
- Visually, there is no noticeable
  difference of performance between
  3 sub-groups of Service Affiliates.



However, this has to be validated only with 'P-value' of ANOVA

# **Business Management Group**

## Solution 2 – One-way ANOVA



#### Interpretation of Results:

- In this example, we chose
  - 3 groups of different

Service affiliates to check if

their performance impact

the installation TAT

#### One-way ANOVA: Installation TAT in Hours versus Service Affiliate CODE

-	-						-							
Source			-		SS		-		P	1				
Service	e Af:	filiate	CODE	2	458	229	1.09	ο.	341	/				
Error			1	87	18293	210								
Total			1	89	18751									
S = 14.	.50	R-Sq :	= 2.44%		R-Sq(adj	) =	0.20%							
				In	dividual	95%	CIs 1	For	Mean	Based	i on	Poole	d St	Dev
Level	N	Mean	StDev		-+	+			+		-+			
A	49	40.18	15.70			(		_*	)	)				
В	30	44.27	13.35				(-			*	)	)		
С	11	37.82	11.36		(		*			)				

30.0

Pooled StDev = 14.50

#### **Boxplot of Installation TAT in Hours**

36.0

42.0

48.0

p-value, 0.341 > 0.05 (alpha), there is

no sufficient evidence to conclude

that different service affiliates have

different mean TATs

# Solution 3 – One-way ANOVA

### Hypothesis statements:

 $H_{o}$ : Installation TAT for different teams

within Service Affiliate the same

H<sub>a</sub>: Installation TAT for different teams
 within Service Affiliate is different



# **Business Management Group**

# Solution 3 – One-way ANOVA



#### Interpretation of Results:

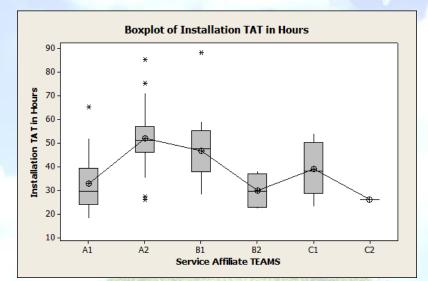
- Graphical representation of 4 subgroups used in hypothesis test
- Visually, there is noticeable

difference of performance between

6 different teams within each of the

Service Affiliates.

However, this has to be validated only with 'P-value' of ANOVA



# **Business Management Group**

## Solution 3 – One-way ANOVA



#### Interpretation of Results:

- In this example, we chose
  - 6 groups of different teams
  - of 3 Service affiliates to

check if their performance

impact the installation TAT

#### One-way ANOVA: Installation TAT in Hours versus Service Affiliate TEAMS

Source				DF	SS	MS	F	Р	
Service	e Af	filiate	TEAMS	5	5841	1168	7.60 0.	000	
Error					12910				
Total				89					
5 = 12	40	R-Sa	= 31 15	8	R-Sg (ad	i) = 2	7 05%		
5 - 12	. 10	N DQ	- 01.10	•	n og(au	57 - 2			
				Ind	lividual	058 0	Te For Me	an Based	0.7
					led StD		IS FOI ME	an baseu	UII
				POO	ored StD	ev			
Level	N	Mean	StDev		+		+	+	+
A1	30	32.77	11.35				(*)		
A2	19	51.89	14.61					(	-*)
B1	26	46.50	12.69					(*)	
B2	4	29.75	7.50			(	*	)	
C1	10	39.00	11.23				(	*)	
C2	1	26.00	*	(				·)	
	-	20100		`	+			·+	
					15		30	45	60
Pooled	S+D	av - 12	40		10				00

Pooled StDev = 12.40

**Boxplot of Installation TAT in Hours** 

p-value, 0.000 < 0.05 (alpha), there is

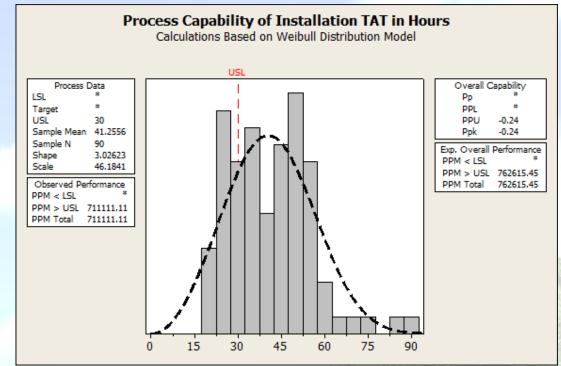
sufficient evidence to conclude that

different teams within service affiliates

have different mean TATs

# Solution 1 – Process Capability





#### Interpretation of Results:

- Mean, distribution parameter estimates, Pp, Ppk, PPU & PPL are given
- Ppk is -0.24 which is very low
- Defects or Nearly 76% of data is falling outside USL of 30 hours