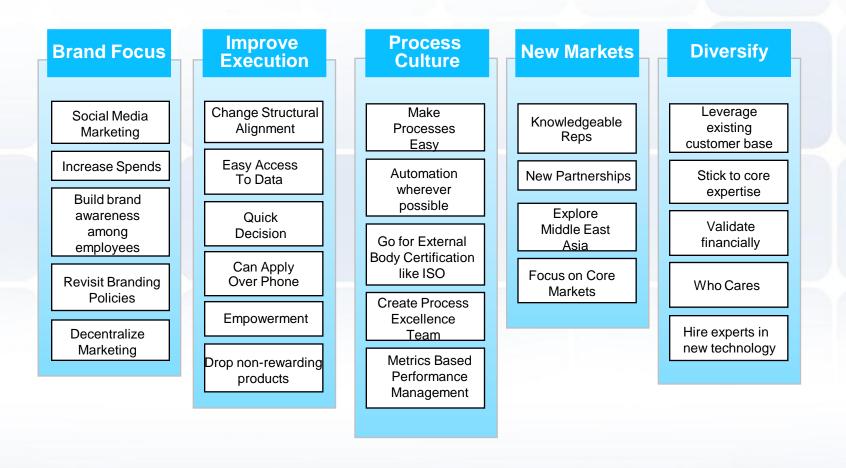
Jim's Affinity Diagram





Leaders' Requirement



High-Level Needs