

In Six Sigma organizations, there are the variety of ways in which performance can be measured and reported. Measurement can either be done at Defective Level or Defect level.

Defective Level: DPPM (Defectives parts per million) is second common method. First common method is defective %. In DPPM, the metric is reported 'per million'.

Defect Level: DPU (Defects per unit) and DPO (Defects per opportunity) are sub measures which are useful to compute DPMO (Defects per million opportunities).

RTY (Rolled throughput yield) is the true measure of first time right. It is nothing but the probability of any product passing through all the stages of the processes without any rework. Hence this metric unearths the hidden factory.